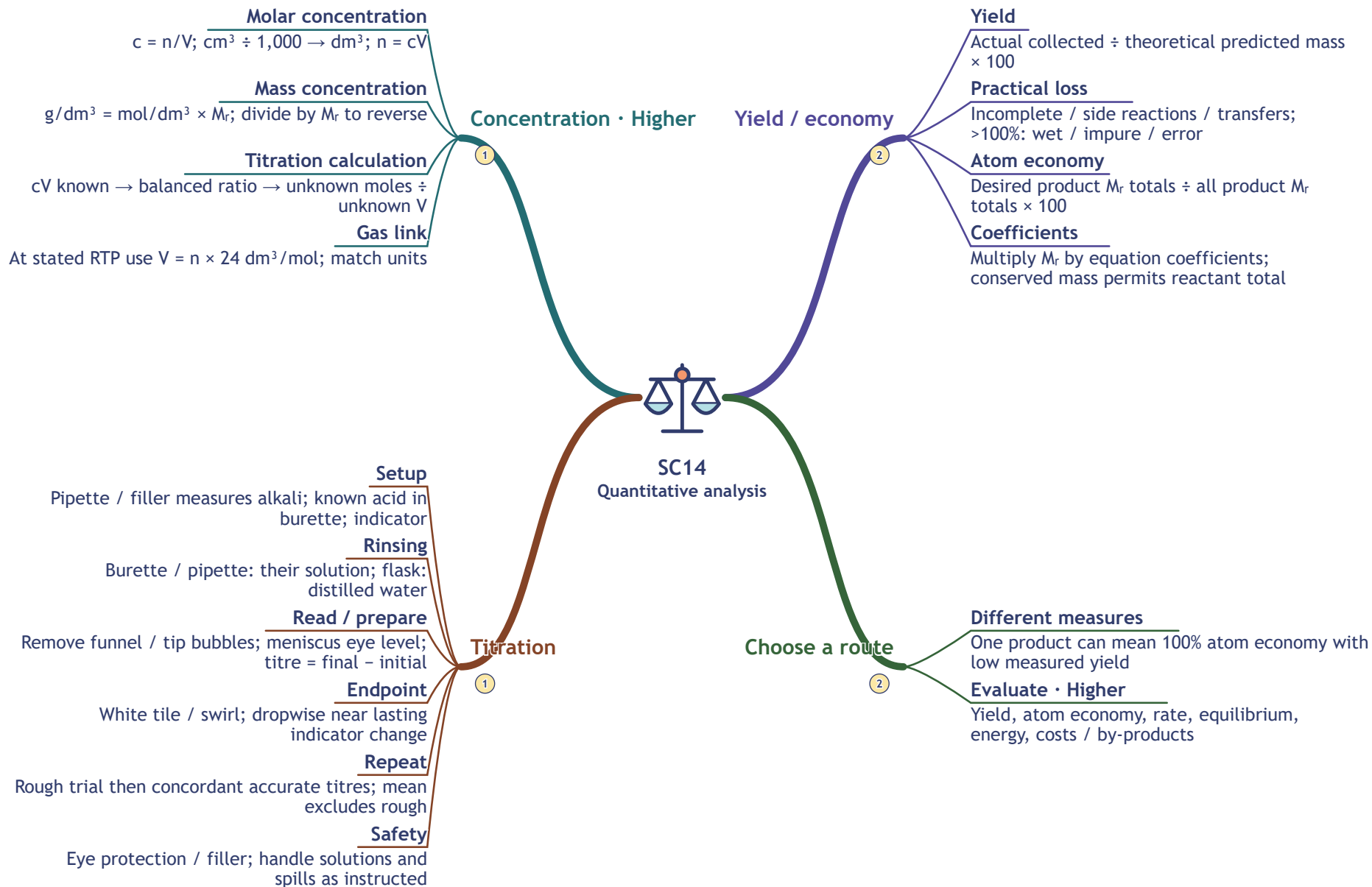




1. Concentration · Higher $\rightarrow$ Titration: Accurate titration volumes support the mole-ratio calculation.
2. Yield / economy $\rightarrow$ Choose a route: Yield and atom economy measure different aspects of a production route.