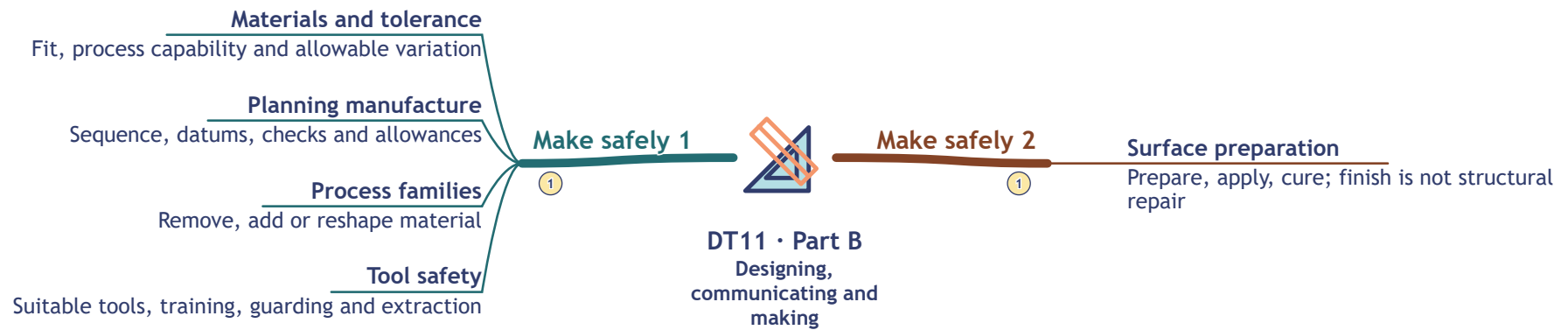




1. Make safely 1 → Make safely 2: process planning precedes safe making and finishing